



A.B. Dick 9840 press



(4) LNS Hydro bar Feeders (Models 6.35 HS-4.8; 6.65 HS-5.2; 6.40 HS-5.2 and 6.32 HS-5.2)



(2) Barber Colman Gear Hobbers with 13" capacity and indexing table



Betendbender 60", 10 gauge shear with front squaring arm



Clark LP Gas Forklift with 4,000 lbs capacity



Clausing 15" x 50" with 8" chuck, tailstock and steady rest, faceplates and English Threading



McClain Outside Compactor



(1988) Birmingham 2 hp Belt Drive Vertical Mill

Discovery CMM



Miles Vertical Broach Model: MBHD121-36-120R with work platform



(2) Lagun Republic 2S Vertical Mill

ICM Ad-A-Blast Blasting Cabinet Model AB14 Super



30,000 gallon LP tank



LeBlond Makino 15" x 40" Lathe with Acu-Rite III Digital Readout, tailstock and carriage



(1994) Master-Cut Model S-300HB Automatic Saw with 11" x 12" capacity, bundle bar clamping and coolant



1997 Dodge Grand Caravan



Powdercoat System



Washer System



Eldorado Gun drill Model: M75-1071 with dual heads

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CNC

(2005) Haas VF-4B VMC with rotary 4th axis
(2001) Haas Mini-Mill CNC (VF Series)
(2) Mori-Seiki MH-40 HMC Pallet Machine with Fanuc Controls (Models 10m & 11m)
Enshu HMC 40 Pallet Machine with four pallet changer capacity with Fanuc 11m Control
(2) Mori-Seiki MV Junior VMC with Fanuc Control
(1997) Fadal 4028 VMC with 88HS Control

CNC Lathes

Takisawa TC-2 CNC Lathe with Fanuc Control
(2004) Haas SL-20C CNC Lathe with parts catcher
(1997) Hwacheon Hi-ECO 21 HS CNC Lathe with Fanuc 18-T Control
Miyano BNC-34T CNC Lathe with two turrets and Fanuc control
Mori-Seiki SL-2 CNC Lathe with Fanuc 11TE-A Control
Miyano BNC-34T CNC Lathe with Fanuc OT Control
Takisawa TC-3 CNC Lathe with 10" chuck, Fanuc Control and Chip Conveyor

Bar Feeds

(4) LNS Hydro bar Feeders (Models 6.35 HS-4.8; 6.65 HS-5.2; 6.40 HS-5.2 and 6.32 HS-5.2)

Lathes/Pipe Threaders

Clausing Colchester Lathe with 15" swing x 64 inch bed, live center and tailstock, English and Metric threading and Accu-Rite III Control and chip tray
(2) LeBlond Lathe 1554 with 8" 3 jaw chuck x 54" bed and Accu-Rite III Control
Clausing Colchester 15" x 48" Lathe with tailstock
Zubal 14" x 48" Lathe with English and Metric Threading, collet chuck and tailstock
DoAll 13 Lathe with 54" bed, pneumatic tailstock & actuator and English and Metric Threading
Goodway 1440 Lathe with tailstock and coolant
Goodway 1440 Lathe (non-operational)
(2) Clausing 6360 Lathe with 7" chucks and 40" bed
Clausing 15" x 50" with 8" chuck, tailstock and steady rest, faceplates and English Threading
(2) Hardinge DSM-59 Lathes with Dovetail bed and Hardinge Collet System and Coolant System
LeBlond Makino 15" x 40" Lathe with Acu-Rite III Digital Readout, tailstock and carriage
LeBlond 15" x 48" Lathe with tailstock and 10" chuck
Jet 13" x 50" Lathe with tailstock and pneumatic actuator, variable speed motor control and

English and Metric Threading
Ridgid 300 pipe threader
(2) Dowding and Doll Turret Lathes
(1) Dowding and Doll Automatic Turret Lathe
Many Kennametal and Aloris tool post holders, faceplates and more!

Mills

(1988) Birmingham 2 hp Belt Drive Vertical Mill with 9" x 42" bed, Ultron Power Draw Bar and Anilam Digital XYZ Axis Control
Bridgeport Series 1 Belt Drive Vertical Mill with 9" x 42" bed, Ultron Power Draw Bar, Jacobs Chuck and Acu-Rite II XY Axis Control
Bridgeport Series 1 Belt Drive Vertical Mill with 9" x 42" bed, Ultron Power Draw Bar, Jacobs Chuck, Servo Feeder and Acu-Rite Millmate XY Axis Control
Bridgeport Series 1 Belt Drive Vertical Mill with 9" x 42" bed, Ultron Power Draw Bar, Jacobs Chuck and Acu-Rite II XY Axis Control
Enco 1001588 Vertical Mill with 10" x 54" bed, Enco XYZ Axis Platinum Plus Control,
(2) Lagun Republic 2S Vertical Mill with 10" x 54" bed, Servo 2 System (XYZ Axis Servos), Accu-Rite Millvision Control, Ultron Power Draw Bar
Cincinnati Cintimatic Vertical Mill
(2) Cincinnati Cintimatic Horizontal Boring Mills with Cincinnati Acramatic 220 Controls
Cincinnati Horizontal Mill with 10" x 52" table
W.H. Nichols Horizontal Mill with 8.5" x 30" table

Powdercoat System

Automatic In-Line Powder Coating System:
System includes: Enclosed Track Overhead Material Handling System (Rapid-flex) 3 Stage Heated Pre-treatment System, Air Blow-Off for parts drying, In-Line Stainless Steel Powder Spray Booth Pneumatic Gun movers (2)
Opposing w/(2) Automatic Powder Spray Guns
(1) Manual Operator Spray Station w/ (1) manual powder gun Multiple Powder Hoppers Automatic Gun Triggering Control System UV/IR Fire Detection System in booth Black Body I.R. Electric Powder Cure Oven (3 Temperature Zones), (1) Double Door Master Controls Enclosure All System Controls are face mounted on control panel VFD for conveyor speed control PLC for system parameter programing located inside control panel

Gun drills/Drills

Eldorado Gun drill Model: M75-1071 with dual heads
Eldorado Gun drill Model: M75-1071 with single head
Six headed Synchro Tapper drilling/tapping machine with automation with up to 48" wide bar capacity

Six headed aro pneumatic drill/tapper unit with turret table and two air tanks
Clausing Dual Headed Drill Line

Gear Shapers/Hobbers

Fellows Gear Shaper with 9" capacity
(2) Barber Colman Gear Hobbers with 13" capacity and indexing table
Barber Colman 16-16 Gear Hobbing Machine

Broach/Arbor Presses

Miles Vertical Broach Model: MBHD121-36-120R with work platform
Many Famco & Dake Manual Arbor Presses of Varying Sizes

Welders/Plasma Cutters

Atomic Spot Welder 8" x 18" and 30 kva
Millermatic 140 Wire Welder, 115v
Miller Econo Twin AC/DC Arc Welder
Millermatic 200 Arc Welding Power Source with wire feeder
PCM-750i Plasmarc cutter
Hobart Handler 120 power source and wire feeder

Shears

Wysong Model 1252, 12 gauge shear with support arms
Betendbender 60", 10 gauge shear with front squaring arm

Brakes

Tennsmith HBU4812 Box and Pan Brake with 12 gauge mild steel capacity and 48" width Bantam Pneumatic Brake Model B412 with 48" bed

Saws

Kysor Johnson Model HA-250 automatic saw with 10" x 10" capacity, bar clamping and coolant
(1994) Master-Cut Model S-300HB Automatic Saw with 11" x 12" capacity, bundle bar clamping and coolant
Northern Industrial 7" x 12" portable metal cutting band saw
Cold cut saws and more!

Deburring

Almco Model SR2 deburring machine
Almco Model V5S deburring machine
Almco Model V17F deburring machine
Sweco Model FM10 duburring tub
Nobles Model 9263-1894 deburring machine

Molding Press/Tanks

Black oxide tank system with seven tanks 48" wide by 72" deep mixing tanks with Mixers (Baldor motors) and work platform
JWI Molding Press
Sanborn Portable Ultra filtration System for Liquid Disposal System

Power Washer

Delco Diesel Power Washer Model 2510

Blasting Cabinet

ICM Ad-A-Blast Blasting Cabinet Model AB14 Super

Measurement

Cordax Discovery Series CCM Model D-12 with MH-8 Renshaw Head and computer system
Mitoyo Profile Projector Model PH350-H
Dozens of Mitoyo measuring systems including small, medium and large calipers both digital and analog and much more!

Vehicles

1997 Dodge Grand Caravan with rebuilt V6 engine and automatic transmission with 114,000 miles
1987 Ford 1 ton flat bed truck (11' bed) with power lift gate and 94,601 miles

Material Handling

Namco electric fork lift Model LC20-20 with 2,000 lbs capacity and battery charger
Big Joe electric lift Model 9957 with 1,000 lbs capacity
Clark Model GPS25MB LP gas fork truck with 4,436 hours, 4,000 lbs capacity and side shift

Screw Machines

Traub automatic screw machine with Hardinge Collet System and feeder

Hoists/Cranes

Many Aro pneumatic hoists (250 lbs to 1,000 lbs) with Demag rails

Grinders

Jones Shipman cylindrical grinder
(1968) Ohmiya centerless grinding machine Model OC-18
Many pedestal grinders and sanders from manufacturers such as Baldor, Dayton and more!

Offset Printing Presses and Accessories

A.B. Dick 9840 press
A.B. Dick 8815 Press
A.B. Dick 360-CD Press with T-51 Head
Ryobi 2800 CD Press with T-51 Head
Ryobi 3200 CD Press
Heidelberg GTO Press
Ryobi 500N Press
A.B. Dick 9910 Press
Multigraphics 1650XE Press
Toko 4700CD Press
A.B. Dick QP25 Press with T-51 Head
NuArc Model FT26U Fliptop Platemaker

Drill Presses

Numerous drill presses of varying sizes and manufacturers including Clausing, Delta and Walker-Turner

Tools and Tool Boxes

Dozens of lots of tools including wrenches, hammers, allen wrenches, sockets, screw drivers and much more. Over 20 toolboxes including Kennedy, Waterloo and Craftsman. Some toolboxes are being sold with tool sets.

Tooling

Dozens of Jacobs chucks, boring bars, tool holders, Kurt vices, tapping bits, drill bits and much more from manufactures including Kennametal!

Raw Material

Thousands of pounds of raw material including thread, aluminum stock up to 20' lengths, stainless steel, brass, bar stock and much more!

Miscellaneous

Jacobson Homelite 8 hp, 2 stage snow blower
GPI Cardboard Bailer
McClain Outside Compactor
C frame pneumatic punch with 4" stroke and 8" throat
Dozens of rolling work carts, work benches, shelving and other factory support equipment
Numerous pieces of packaging equipment
Superior Hone Honing Machine Model HM
Bracker Radial Riveting Machine Model RN280

Office Furniture

Desks (including Hon and specialty cabinets), file cabinets, laser printers, Dell computers and much more!



Mori Seiki MVR Junior

Namco Electric Lift



GPI Cardboard Bailer

Assorted Carbide Bits



NuArc Model FT26U Fliptop Platemaker

Assorted Vices

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Real Estate will be sold at noon on August 18th

Former Townsend Industries Facility available on the auction for light industrial use

*Real Estate sale is subject to seller's confirmation.
*12% buyer's premium does not apply to the sale of the real estate.

- The property consists of a total of 64,278 square feet of gross building area, which includes 5,700 square feet of office space.
- The main structure was constructed in 1960.
 - There is an outbuilding that was constructed in 1976 and contains a concrete floor and a total of 7,600 square feet.
 - Total gross building area of all of the structures is 71,878 square feet.
 - Property is accessible via a hard surface road.
 - The property has 3,200 amps of electrical service.

Zoning:
RR (Rural Residential)

The current use of the property is grandfathered under zoning standards. If the property remains vacant for one year then the only permitted use reverts back to rural residential. Any future use under the grandfathering must be of similar and like light manufacturing as that of Townsend Industries.



ONLINE AUCTION ONLY
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Auction Ends: August 18, 2010 beginning at 8 am CST. This is a staggered ending auction with two lots closing per minute.

Preview Dates: August 16 & 17, 2010 from 9 am to 3 pm
This is an absolute auction with no reserves.
*Real Estate sale is subject to seller's confirmation.
There is a 12% buyer's premium applied to this sale.
*12% buyer's premium does not apply to the sale of the real estate.

SMC UPCOMING AUCTIONS
Brunswick Corporation Little Falls
Boat Manufacturing Plant
Little Falls, MN
September 14, 2010.



Real Estate:
Real Estate will be sold at noon on August 18th
Real Estate transfer is being handled by the Davis Brown Law Firm.
Directions: Proceed straight to 8th Street SW and turn left (east). Proceed east to 17th Avenue SW and turn right (south). Turn left on NE 41st Avenue - Townsend Industries is on the north side of the street at 6650 NE 41st Avenue.

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Mori-Seiki SL-2 CNC Lathe with Fanuc 11TE-A Control



(2001) Haas Mini-Mill CNC (VF Series)



Miyano BNC-34T CNC Lathe with Fanuc OT Control



(2) Mori-Seiki, MH-40 HMC